

Certificate of Factory Production Control

Regulation for Construction Products
Certificate No.: 0200 - CPR – G.017 version 2
Issued by FORCE Certification A/S - EC-notified body number 0200

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1: 2009-07 A1:2011	Welded steel structural components up to EXC 2 according to EN 1090-2	3a according to table A.1 of EN 1090-1

produced by the manufacturer:

Ronneby Svets & Smide AB
Telegatan 6
372 01 Ronneby
Sweden

and produced in the manufacturing plant (s):

Ronneby Svets & Smide AB
Telegatan 6
372 01 Ronneby
Sweden

This certificate attests that all provisions concerning the attestation of factory production control described in the Annex ZA of the standard:

EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control fulfils all the prescribed requirements set out above.

This certificate was first issued on 2014-10-22 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

FORCE Certification A/S task No.: 114-21159.050

Date of issue: 2014-12-01
Date of expiry: 2017-11-06



Niels Ovesen
Certification manager

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Appendix to Certificate of Factory Production Control

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The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies):	Ronneby Svets & Smide AB Telegatan 6 372 01 Ronneby Sweden
Standard:	EN 1090-2:2008-07+A1:2011
Execution Class(es):	EXC 1 and 2
Fabrication process(es):	Manufacturing including: <ul style="list-style-type: none">• Cutting• Welding• Cold and hot bending
Welding process(es):	111 – Covered Electrode 136/138 - Flux cored wire
Base material(s):	Un-alloyed steels up to S355 according to EN 10025.
Responsible welding coordinator:	Mr. Stefan Olofsson
Quality systems and welding coordination	Quality system according to EN ISO 3834-2. Welding coordination according to EN ISO 14731

FORCE Certification A/S task No.: 114-21159.050

Date: 2014-12-01

A handwritten signature in blue ink, appearing to read "Håkan Sahlin".

Håkan Sahlin
Examiner